N	17-18		0		0	0	0	0	
Fatalities		1	0		1	0	#	0	8
	8 16–17		, ,	,,	-	0	,	0	
Permanent incapacities	17–18	23	4	27	1	1	7	4	30
	16–17	19	#	30	0	H	1	٥	31
Million hours worked	17–18	59.0	12.1	71.1	19.9	11.4	31.3	2.3	104.7
	16-17	52.2	12.0	64.1	14.1	10.7	24.8	2.3	91.2
HPI frequency rate	17-18	24	31	25	6	11	10	35	21
	16-17	24	25	24	12	10	11	31	21
LTI frequency rate	17–18	2.8	5.2	3.2	1.6	1.5	1.5	7.4	8.2
	16-17	2.7	7.8	3.6	2.3	1.9	2.1	10.2	3.4
DI days*	17–18	6 520	2 610	9 130	1819	2 930	4749	149	14 028
	16-17	5 434	4 206	9 640	1278	3 470	4748	125	14 513
LTI days lost†	17-18	5 191	2 055	7 246	829	890	1719	220	9 185
	16-17	7 002	5 016	12 018	1 171	2 033	3 204	591	15 813
High potential incidents (HPI)	17-18	1 404	372	1776	180	128	308	80	2 164
	16-17	1240	304	1544	163	112	275	69	1888
Serious accidents (SA)	17–18	50	27	11	00	4	12	2	94
	16-17	32	28	09	2	7	6	9	7.5
Disabling injuries (DI)	17–18	243	17	314	55	78	133	80	455
	16-17	199	117	316	33	09	93	11	420
Lost time injuries (LTI)	17-18	164	63	227	31	17	48	17	292
	16-17	141	93	234	32	20	52	23	309
	Year	Coal surface	Coal underground	All coal	Mineral surface	Mineral underground	All	Quarries	All

stto LTIs includes lost time days and days on altemative duties ** Number of disabling injury days includes days on altern

QUEENSLAND MINES AND QUARRIES SAFETY PERFORMANCE AND HEALTH REPORT

2017-2018

Background

The Queensland Mines Inspectorate administers state mining safety and health legislation, working with industry, unions and other stakeholders.

Industry is encouraged to use the performance indicators outlined in the Queensland Mines and Quarries Safety Performance and Health report, and the detailed data available for download, to improve safety and health management systems and processes.

Key Regulation Indicators

The number of high potential incidents (HPIs) in mines has risen, but given the increased employment and hours worked, the HPI frequency rate has remained steady.

In the last two years we have observed a significant increase in the frequency rate for high potential incidents for underground coal mines and quarries.

Fatality

Mr Daniel Springer, was fatally injured on 5 August 2017 when an external wear plate that he was in the process of removing from an excavator bucket unexpectedly sprung up and struck him in the head. Mr Springer had been using an air carbon arc gouger to cut pieces of the wear plate into smaller sections, as part of maintenance activities.

An investigation by the Queensland Mines Inspectorate identified a number of factors that contributed to the incident. These included deficiencies in risk assessment prior to modifications to equipment, insufficient knowledge of what could cause build-up of stored tension and not recognising the level of risk associated with the hazard of elastic spring-back.

Gas management

Gas management in underground coal mines continues to be a concern, with incidents of methane greater than 2.5 per cent still occurring during 2017-18. The Queensland Mines Inspectorate conducted gas management audits at seven of the ten operating underground coal mines.

Lost Time Injury and Permanent Incapacity

The Queensland Mines Inspectorate has moved away from LTI as a measure of safety and health performance due to its aggregation of a wide range of injury severity. The metric may be distorted by a high proportion of low consequence injuries and illnesses and may provide industry with only a general indicator of relatively minor events.

Analysis of a subset of LTI injuries resulting in permanent incapacity show a flat or increasing trend and should be the target of attention for mine management

Respirable Dust

Data show there has been a major reduction in measured respirable dust levels in underground coal mines since 2017. These reductions are due to regulatory changes requiring reporting of respirable dust data, including single sample exceedances and the introduction of engineering controls by industry.

Respirable Crystalline Silica

Data show the levels of respirable crystalline silica in coal mines are generally well below the occupational exposure standard and in compliance with the regulation, however we are seeing an increasing trend in silica exceedances.

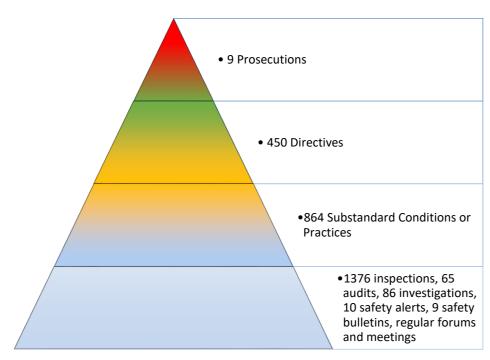
Compliance Activities

Compliance activities will continually be reviewed and amended to reflect emerging risks and priorities. The report details the effectiveness of these compliance actions. Data show a reduction in high potential incident frequency rates for fatal hazards in response to directives and reporting of sub-standard conditions.

FIVE-YEAR ROLLING AVERAGE OF HIGH POTENTIAL INCIDENTS vs **FIVE-YEAR ROLLING AVERAGE EMPLOYMENT NUMBERS, 2003--18** 2 500 60 000 50 000 2 000 1 500 umber of HPIs 30 000 1 000 - 20 000 중 500 Total HPIs 967 1 169 1 392 1 637 1 897 2 126 2 162 2 133 2 032 Quarry HPIs 53 64 68 73 262 276 297 347 382 410 397 Minerals HPIs 579 661 846 1 042 1 226 1 447 1 648 1 683 1 670 1 623

-No. of workers 30 515 33 337 35 929 38 890 43 811 47 741 50 302 51 420 50 109 47 570 47 290

COMPLIANCE AND ENFORCEMENT ACTIVITIES UNDERTAKEN IN 2017-18



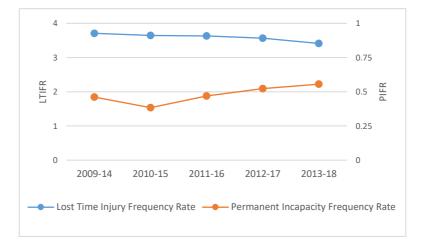
RESPIRABLE DUST: SINGLE EXCEEDANCE RATE – UNDERGROUND COAL SITES

1H 2016	1H 2017	1H 2018				
10%	1%	0.6%				

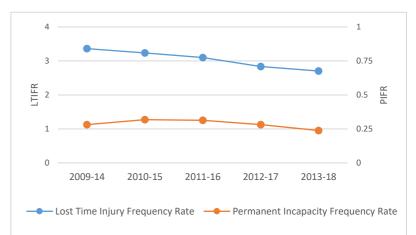
RESPIRABLE CRYSTALLINE SILICA: SINGLE EXCEEDANCE RATE - OPEN CUT AND UNDERGROUND COAL SITES

1H 2015 1H 2016

COAL - 5 YEAR ROLLING AVERAGE LTI AND PI



MMQ - 5 YEAR ROLLING AVERAGE LTI AND PI



IMPACT OF COMPLIANCE ACTIVITIES

