# MANGO ripening guide

### for R2E2 and Kensington Pride



#### Ripen mature fruit

Fruit must be mature to ripen properly. Immature fruit will soften slowly with poor skin colour and flavour.



# Keep fruit temperature between 18 and 22°C

Use forced-air cooling or air-stack trays to precool fruit and maintain pulp temperatures between 18 and 22°C. Hold fruit at this temperature until it reaches colour stage 3. Make sure that fruit is below 22°C before introducing ethylene.



Temperatures above 24°C during ripening increase rots, skin blemishes and green skin colour at ripe.



Temperatures below 18°C during ripening increase acidity, rots and green skin colour at ripe.



# Set room temperature at 18 - 20°C

Set room temperature between 18 and 20°C, as fruit pulp temperatures may be 1 to 2°C above room temperature during ripening.



# Expose fruit to ethylene for two to three days



# Set ethylene concentration

Trickle systems: 10 ppm continuous ethylene. Shot systems: 100ppm ethylene every 8 to 12 hours.



# Maintain room humidity

Design rooms to operate above 85% relative humidity.

# Vent rooms regularly



Vent rooms to prevent carbon dioxide buildup. High concentrations affect skin colour and fruit flavour. Trickle systems: Vent rooms continuously to allow at least one room volume change every hour. Shot systems: Vent rooms by opening doors for at least 5 minutes every 8 to 12 hours.

# When will the fruit be ripe?

